

JOB _____ ITEM # _____ QTY # _____

MODEL NUMBER:

- ☐ 612 ☐ 630 ☐ R618
☐ 620 ☐ R611 ☐ R626

DIMENSIONS:

- 612 - 67.125" H x 21" W X 27" D
- 620 - 67.125" H x 21" W X 27" D
- 630 - 67.125" H x 21" W X 27" D
- R611 - 64.75" H x 21" W X 27.375" D
- R618 - 64.75" H x 21" W X 27.375" D
- R626 - 64.75" H x 21" W X 27.375" D

SOLID BOTTOM

- Rolled edge acts as bumper
- 12 gauge reinforcing caster channel eliminates twisting
- Fully welded corners
- Greatly enhances rack strength
- .090" thick aluminum

SUPERIOR CORNER SUPPORTS

- .190" thick gussets provide superior strength
- Extruded 3-sided channel support
- All sides fully welded

HEAVY-DUTY CASTERS

- Plate casters for added rigidity and stability
- 5" x 1-1/4" sealed wheels
- Delrin bearing, each with 350 lbs. capacity
- Maximum resistance to chemicals, acids, bases, alcohol, water and steam
- Maximum low temperature flexibility for superior performance, even in freezing temperatures

COMMON OPTIONS

☐	5x2	Heavy-duty Casters (set of 4)
☐	B	Corner Bumper (adds 2)
☐	EMB	Personalized Embossment (12 letters per line - price per line) Per Line
☐	FL	Floor Lock
☐	PB	Full Perimeter Bumper (adds 2" to overall length and width)
☐	PH	Push Handle
☐	PS	Pan Stop
☐	V	Vertical Bumpers (adds 1)
☐	WB	Two locking casters
☐	Y5	Polyurethane 5



Piper's Superior Foundation

Featured on our toughest racks:
Two 12 gauge aluminized steel reinforcing channels support our .090" thick aluminum bottom panel. The edges are formed and rolled to create a built-in bumper and plate casters make this the strongest foundation in the industry.

612

Piper Angle Racks are designed for in-house foodservice facilities, bakeries, restaurants and high-activity operations handling trayed product.

Our fully welded frame and 1/2" aluminum tie bar avoids distortion and gives greater side-to-side strength. Add that to our unique Piper-engineered base and casters and you have the finest Angle Rack in the industry.

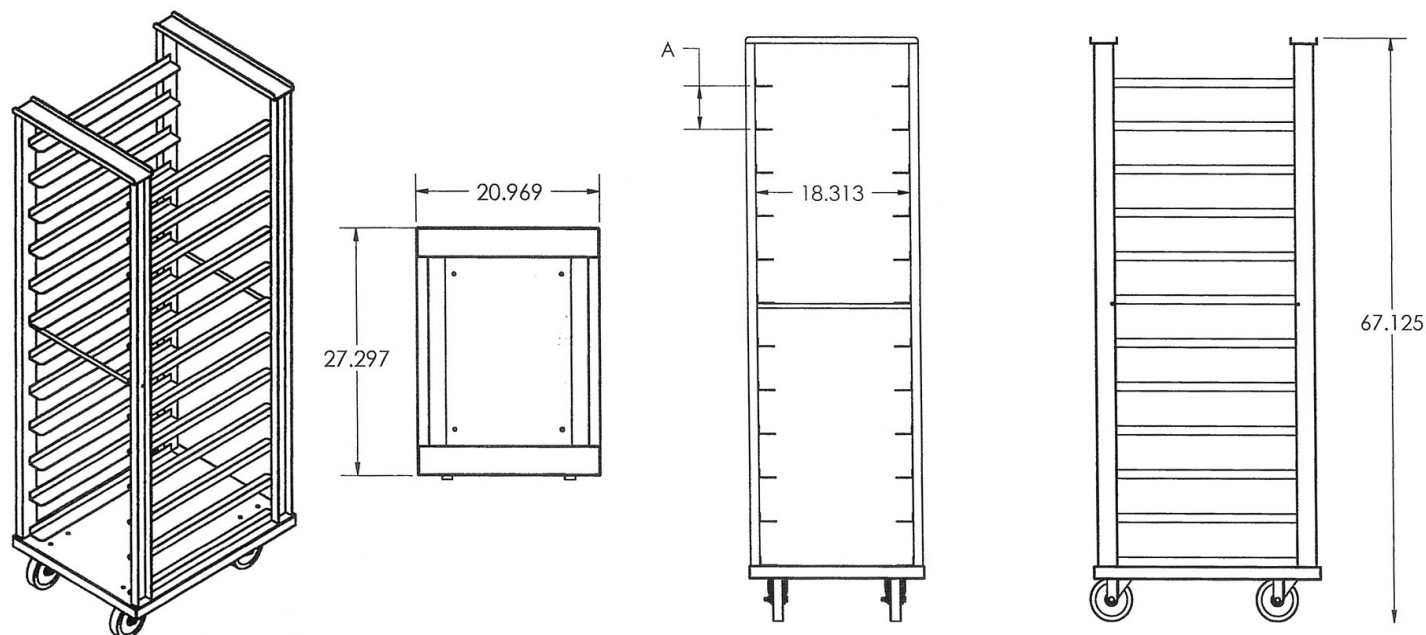
TIE BARS AND CONTINUOUS WELD

- 1/2" extruded aluminum tie bar keeps rack square
- Adds rigidity and stability to rack
- Two tie bars per unit
- Weld along entire edge of glides
- No gaps to promote bacterial growth
- Solid Bottom Standard

WARRANTY

- One year parts and labor. Warranty is detailed on inside front cover of the price list.

SPEC I-2



Model #	Description	Height Inches	Width Inches	Depth Inches	Channel Ht. Inches	Pan Capacity	Ship Wt. (lbs)
612	Angle Rack	67.125"	21"	27"	5"	12	85
620	Angle Rack	67.125"	21"	27"	3"	20	100
630	Angle Rack	67.125"	21"	27"	2"	30	125
R611	Roll-In, Angle Rack	64.75"	21"	27"	5"	11	75
R618	Roll-In, Angle Rack	64.75"	21"	27"	3"	18	90
R626	Roll-In, Angle Rack	64.75"	21"	27"	2"	26	100

R is roll-in height.

*Rack capacities are for 18" x 26" sheet pans

Height includes casters.

Custom height sizes and glide spacing available.

Typical freight class: 250

Glides are 1" and 2" x .080 thick extruded aluminum welded front and back to the frame

SPEC I-2

PIPER

The Food-Focused Equipment Company

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LIMITED WARRANTY: PIPER PRODUCTS warrants to the original purchaser parts and labor for a period of twelve (12) months from the date of purchase. See manufacturer's complete warranty for details.

It is our policy to build equipment which is design certified by companies that have been accredited at the Federal Level by the Occupational Safety and Health Agency (OSHA) and ANSI as a National Recognized Testing Laboratory. These companies include CSA International, Underwriters Laboratories, and the National Sanitation Foundation. However, a continuing program of product improvement makes it necessary to submit new models to the agencies as they are developed. Consequently, all models may not bear the appropriate labels at all times. We reserve the right to change specifications and product design without notice. Such revisions do not entitle buyer to corresponding changes, improvements, additions or replacements for previously purchased equipment. Information is not for design purposes.